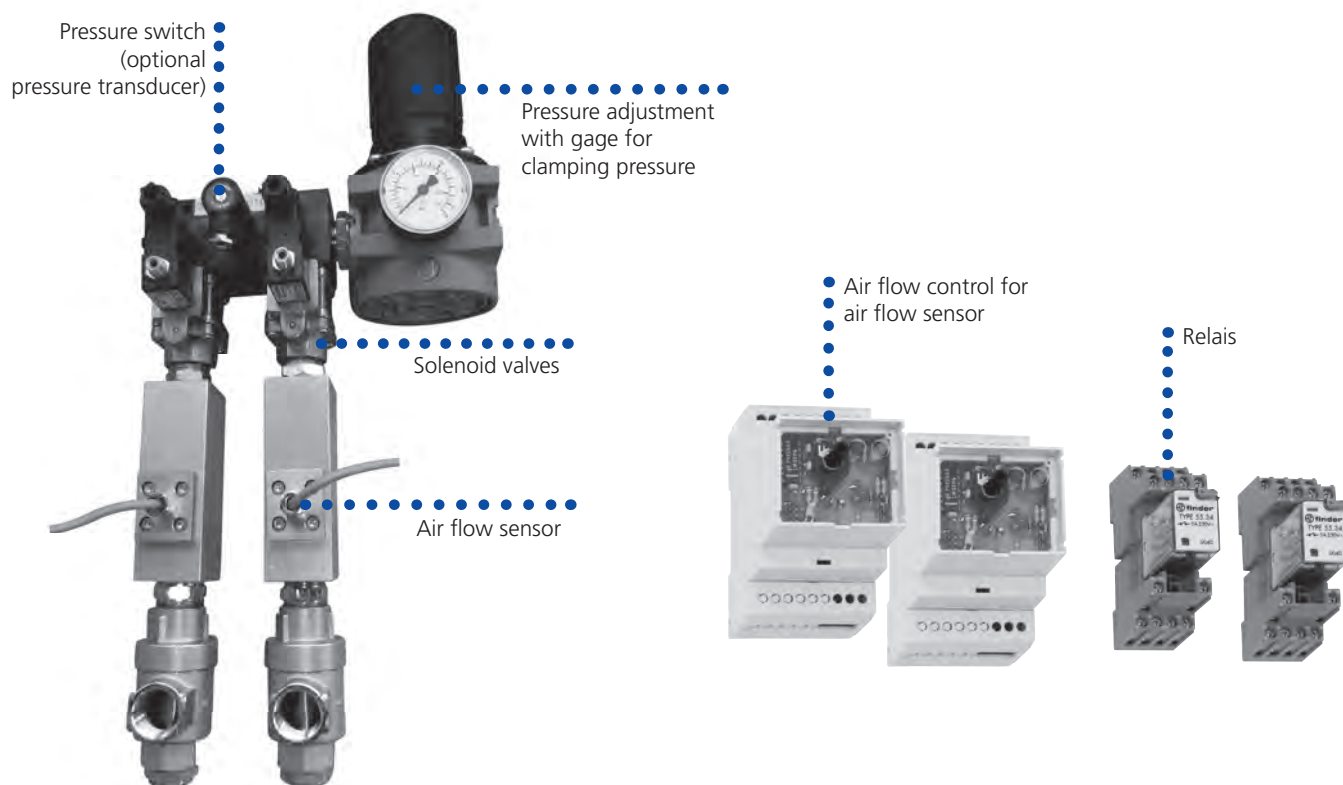


Electropneumatic control unit for SP and Big Bore® chucks

- 1/2" or 3/4" design for SP and Big Bore chucks
- Actuation via foot pedal or push button (not included in the supply range)
- Clamping control via air flow sensors
- Quick chuck actuation via diaphragm valves with quick exhaust
- Airflow control with LED for ready and air flow. Adjustable air flow sensor sensitivity.



SMW-AUTOBLOK Type	Voltage	Size	Id. No.
AC-BB	24 V	1/2"	202342
AC-BB	110 V	1/2"	202343
AC-BB	220 V	1/2"	202344
AC-BB	24 V	3/4"	202837
AC-BB	110 V	3/4"	202838
AC-BB	220 V	3/4"	202839

Standard equipment:

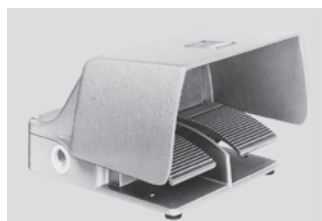
as shown, without hoses and fittings

Approx. dimensions (w x h x d)

222 x 465 x 128 mm

Accessories:

Foot pedal F2 with 4 m cable
Id. No. 013324



Push button with 5 m cable
Id. No. 192942

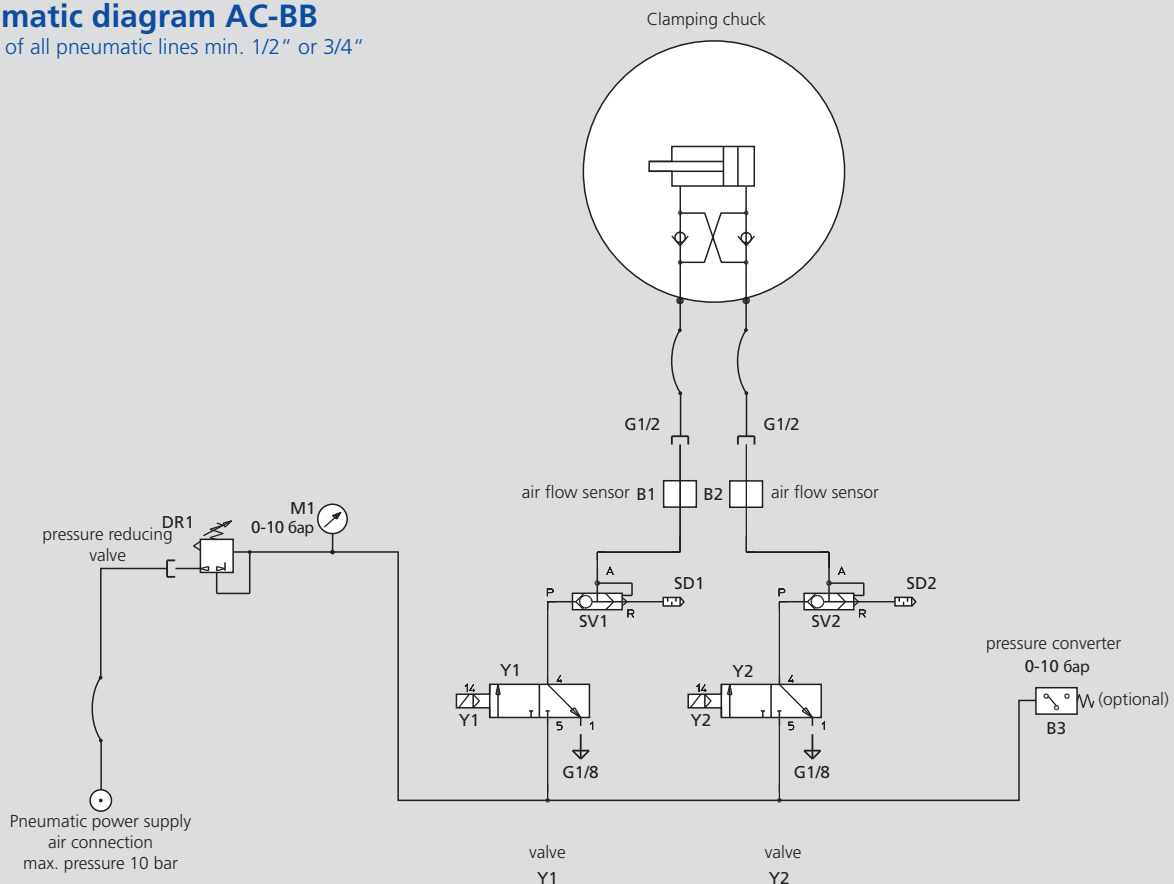


Air service unit
Id. No. 1/2" 192074,
Id. No. 3/4" 199790



Pneumatic diagram AC-BB

△ Size of all pneumatic lines min. 1/2" or 3/4"



Wiring diagram AC-BB

