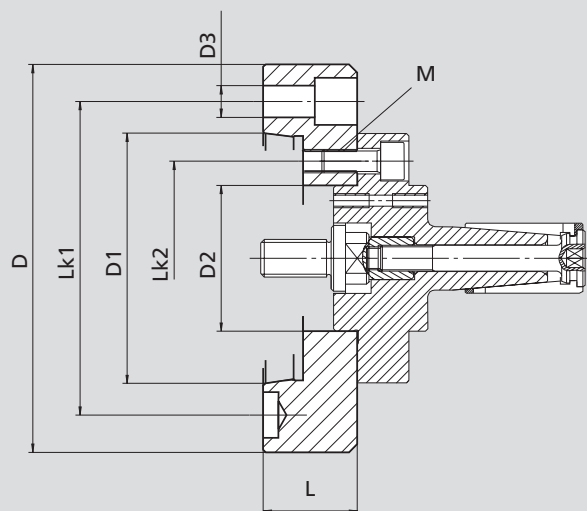


Adapters

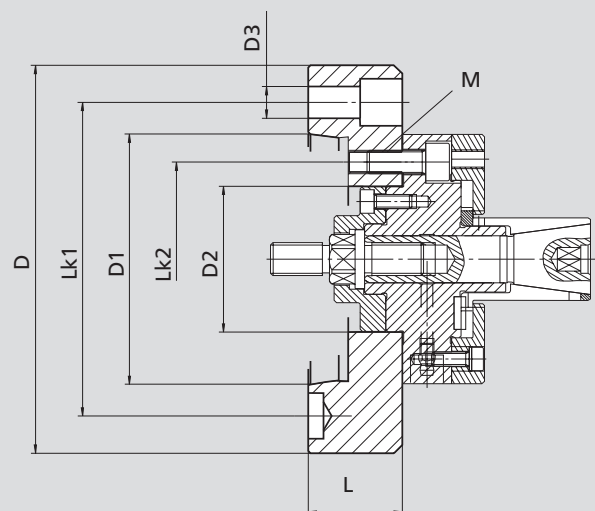
ISO-A for
expanding mandrels

- mandrels EM-A and EM-B have cylindrical mounting
- adapters for ISO-A 702/1-DIN 55026 spindle noses

EM-A



EM-B



Subject to technical changes
For more detailed information please ask for customer drawing

Technical data

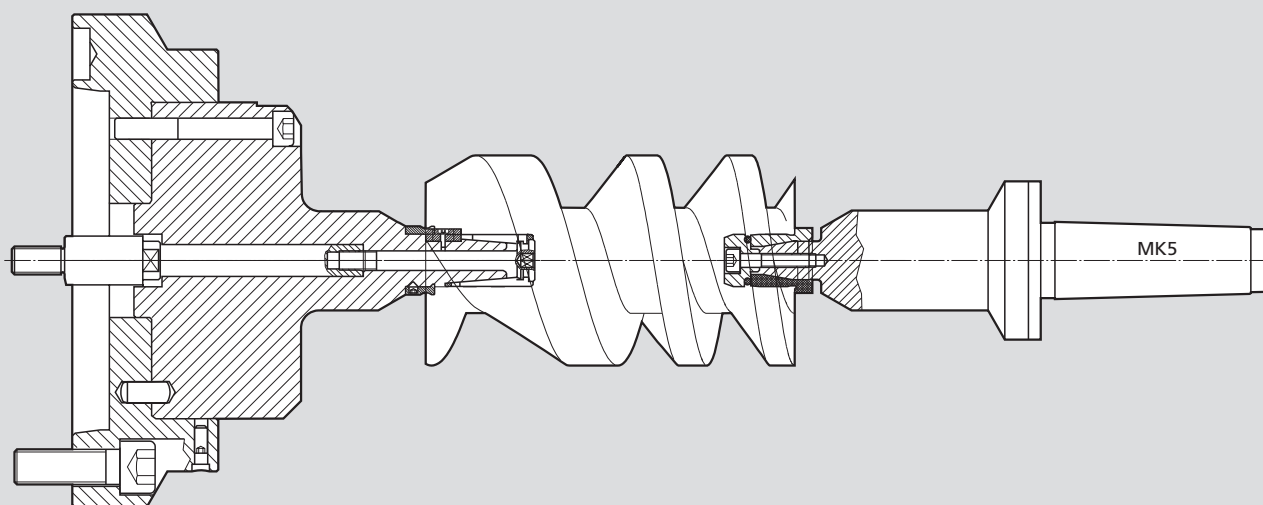
Adapter flange Id. No.		Spindle nose ISO	D	D1	D2	D3	LK1	LK2	L	M
24150100	mm	A5	127	82.563	62 ^{H6}	12	104.8	82.6	40	3 x M10
24150400	mm	A5	135	82.563	86 ^{H6}	12	104.8	104.8	40	3 x M10
24160100	mm	A6	165	106.375	62 ^{H6}	13.5	133.4	82.6	40	3 x M10
24160400	mm	A6	165	106.375	86 ^{H6}	13.5	133.4	104.8	40	3 x M10
24180100	mm	A8	210	139.719	62 ^{H6}	17	171.4	82.6	40	3 x M10
24180400	mm	A8	210	139.719	86 ^{H6}	17	171.4	104.8	40	3 x M10

Appropriate adapter flanges	EM-A	EM-B
24150100 ISO-A5	1 - 2 - 3 - 4 - 5 - 6	0 - 1 - 2 - 3
24160100 ISO-A6		
24180100 ISO-A8		
24150400 ISO-A5	7 - 8 - 9 - 10 - 11	4
24160400 ISO-A6		
24180400 ISO-A8		

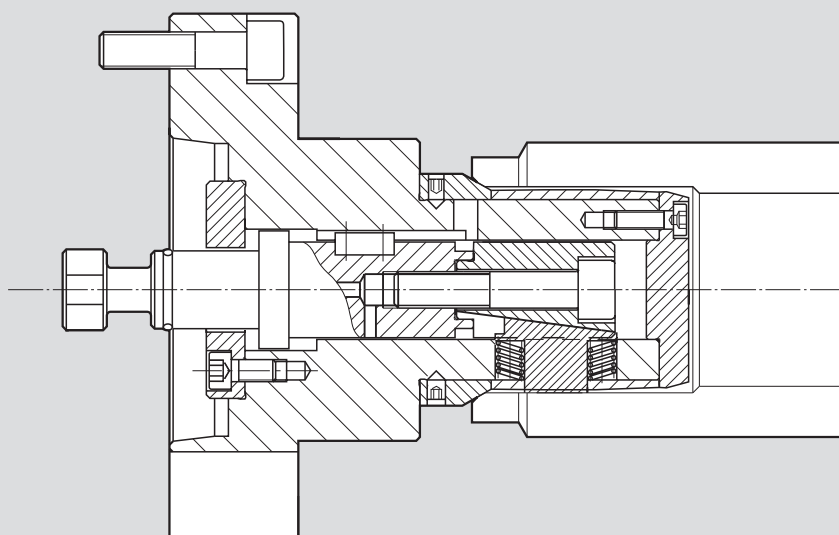
Besides our standard range, we offer special solutions for your applications

Special mandrels

Example: Special expanding mandrel, sleeve design, on spindle and tailstock side for screw rotors



Example: Special mandrel segment design for tubes



Example: Special expanding mandrel, double taper design with retractable stop, for clamping of stators

